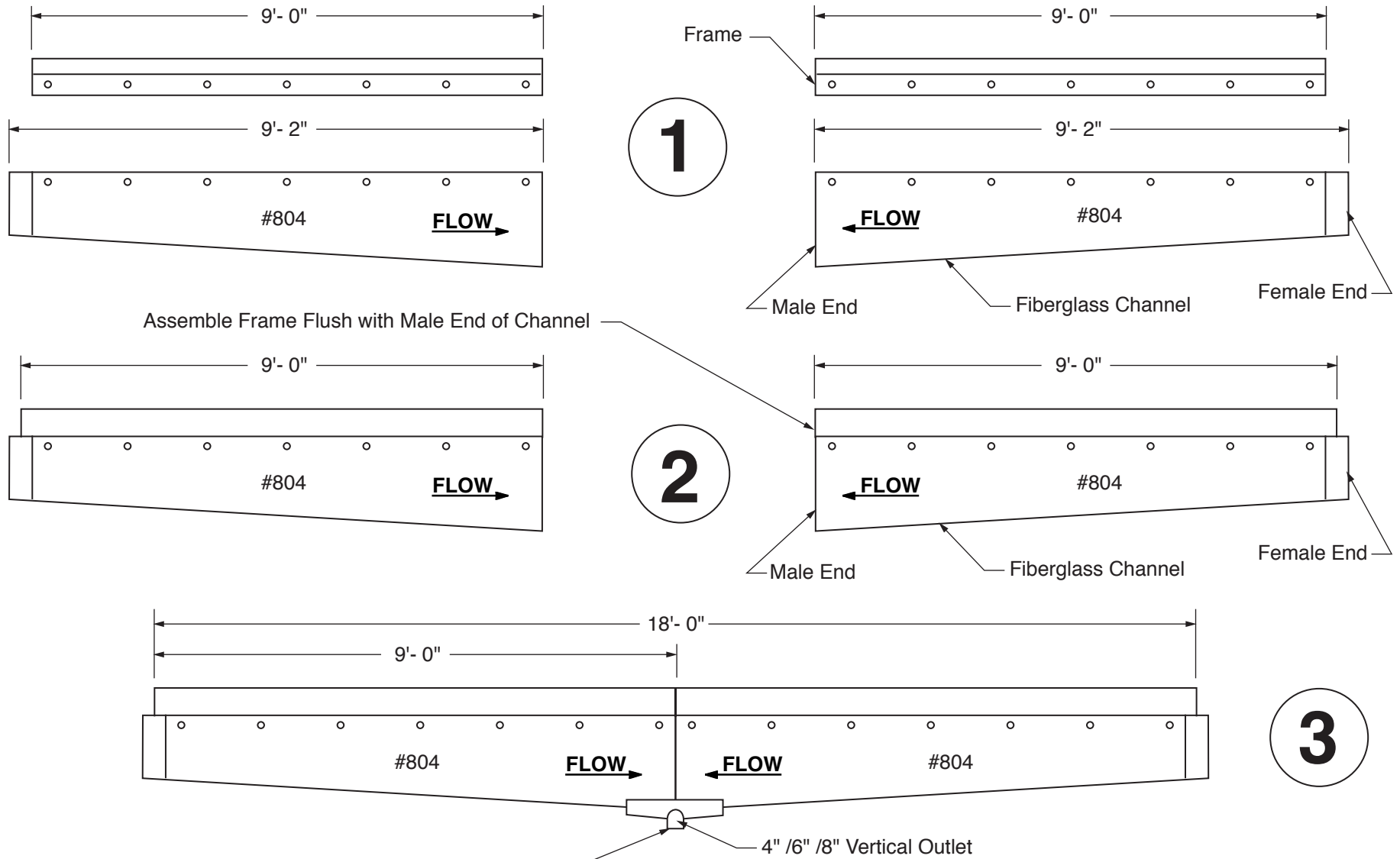


9812 SERIES CENTER VERTICAL OUTLET ASSEMBLY DETAIL



PROFILE VIEW SHOWN
NO SCALE

Butt Male (Deep) End of Frame and Channel Assembly together as shown. Use Fiberglass repair kit to bond Channels together. Allow to dry. Center Vertical Outlet over seam and draw line around inside of outlet on bottom of butted Channels. Cut out hole and align vertical outlet over hole. Use a Fiberglass repair kit to attach outlet.