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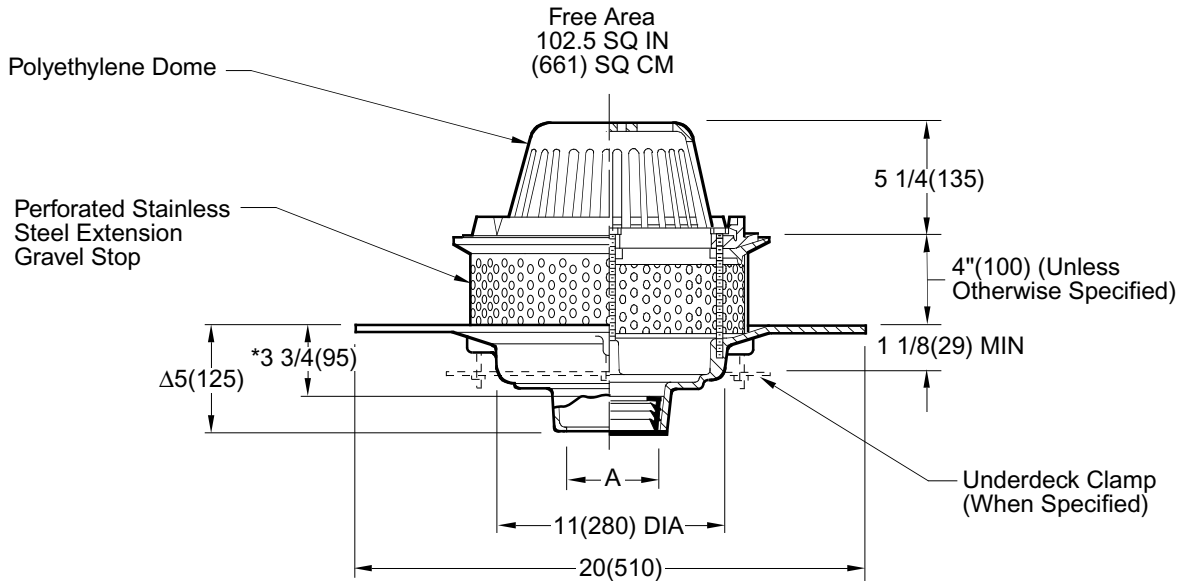


LOCATION

ROOF DRAINS

IRMA ROOF APPLICATIONS

FUNCTION: Used in roof systems where the insulated membrane assembly method of waterproofing is provided. Used where a liquid membrane waterproofing is installed. A stainless steel extension gravel stop at height specified is supplied to retain the crushed gravel used in IRMA flat roof construction.



A (Pipe Size) = 02(50), 03(75), 04(100), 05(125) or 06(150)

- Fig. 1018C CAULK OUTLET
- Fig. 1018Y NO-HUB OUTLET

*This Dimension to Internal Stop of Speedi-Set Gasket.

ΔSame for Caulk, NO-HUB and Speedi-Set, 3 3/4(95) for Threaded

REGULARLY FURNISHED:

Duco Cast Iron Wide Flange Body with Flashing Clamp, Perforated Stainless Steel Extension, Gravel Stop and Polyethylene Dome.

VARIATIONS:

- Expansion Joint (Specify Fig. 1710)
- Higher Gravel Stop -HGS (Specify Height)
- "L" Shaped Underdeck Clamp -CL
- L Speedi-Set Service Weight 02(50), 03(75) & 04(100) sizes only
- LXH Speedi-Set Extra Heavy 02(50), 03(75) & 04(100) sizes only
- Underdeck Clamp -C
- Vandal Proof Dome -U
- T Threaded Outlet

OPTIONAL MATERIALS:

- Aluminum Dome -AD
- Cast Iron Dome -CID
- Galvanized Cast Iron Body and Collar -G
- Galvanized Cast Iron Dome -CIDG
- Rough Bronze Dome -RBD

NOTE: Dimensions shown in parentheses are in millimeters.

DRAWING NUMBER
S1018

SIZE
A

SCALE:
NONE

DATE:
5-24-85

APPROVED BY:
JD

CHECKED BY:
VGD

DRAWN BY:
CR

1018

WE CAN ASSUME NO RESPONSIBILITY FOR USE OF SUPERSEDED OR VOID DATA

DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCE AND CHANGE WITHOUT NOTICE

K	5-26-99	Revised Opt. Mat.
J	5-19-97	Revised Dwg
H	2-6-96	Added Millimeters
G	7-7-94	Revised
F	4-12-93	Submittal Update

CMD	BS
EMB	BS
EMB	BS
EMB	BS
EMB	BS

WEIGHT
POUNDS

VOLUME
CUBIC FEET

FIGURE NUMBER

1018

REV. DATE DESCRIPTION BY CKD. BY